

INSTRUCTIONS

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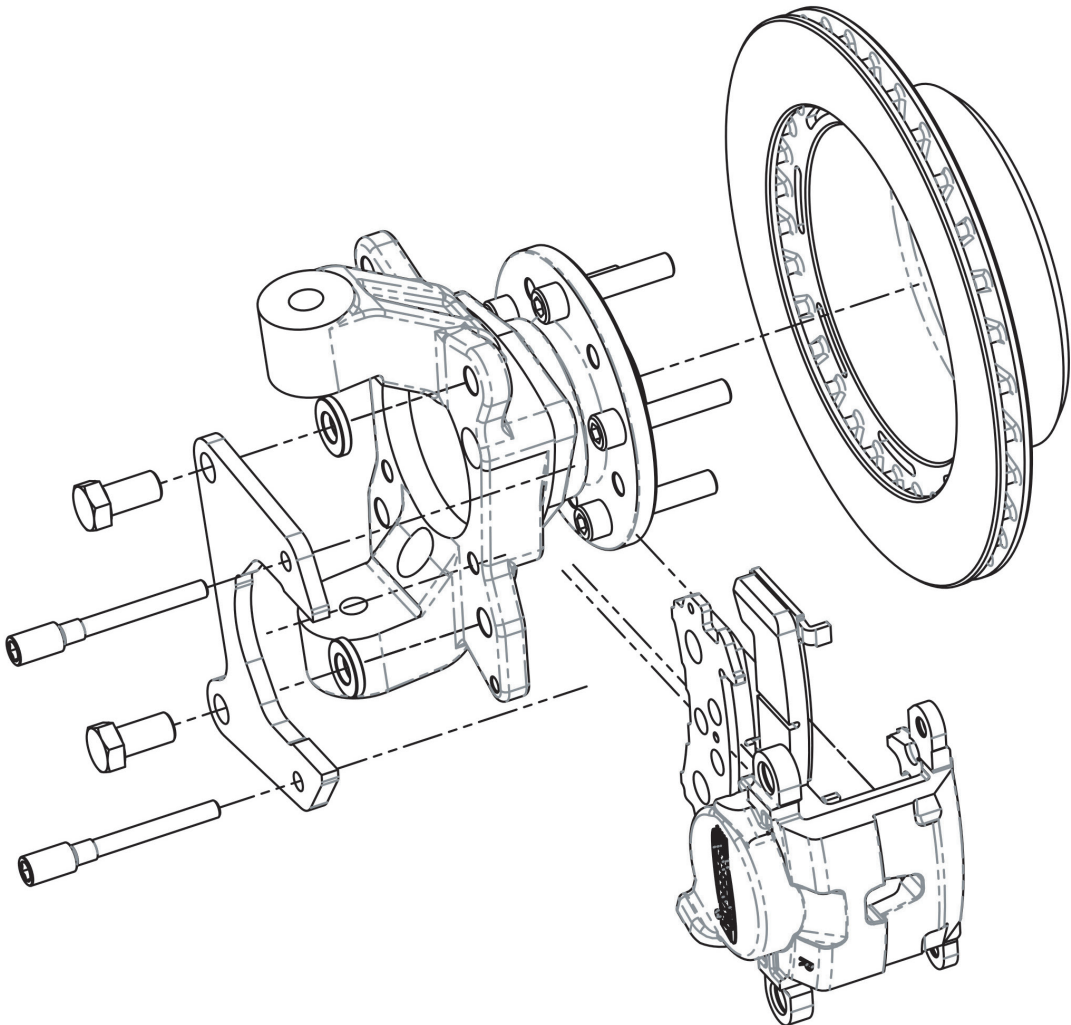


910-32001 - 1963-87 GM C10/C15 Front Disc Brake Kit, Modified Spindle, 5-Lug

Kit Contents		
Qty	Part #	Description
2	8351607508	Brake Rotor
1	91031045-L	GM Caliper - Left
1	91031045-R	GM Caliper - Right
2	91032001.1	Caliper Bracket, Zinc
1	91032001.2	Hardware Kit
2	9191562	Brake Pads (Pair)

This kit is specifically designed to work with the following 5-Lug Spindles (Sold Separately):

- 91039305-5 - LevelSet™ 1963-70 C10 Drop Spindles, 2.5-inch Drop, 5-Lug
- 91039306-5 - LevelSet™ 1971-87 C10 Drop Spindles, 2.5-inch Drop, 5-Lug
- 83583114201 - Wilwood 831-14201 Pro Spindles, 1963-70 GM C10/C15
- 83583114202 - Wilwood 831-14202 Pro Spindles, 1971-1987 GM C10/C15



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1. Assemble the caliper bracket to spindle as shown, using the included 5/8-18 x 1-1/4" hex head cap screws and 3/16" thick spacers. Either caliper bracket can be used, as these are not left/right dependent. The spacers go between the caliper bracket and the mounting pads on the spindle. The caliper bracket is located to the rear of the spindle, with the relief notch located to clear the bolt-on steering arm. It is recommended to use thread locker on these bolts.
2. Install the brake rotor over the wheel studs. It will help to temporarily install a couple of lug nuts onto the studs to help hold the brake rotor in position on the hub for the remaining installation steps.
3. Install the brake pads into the caliper and slide the caliper over the rotor and caliper bracket. The calipers are left/right dependent and must be mounted with the bleed screws at the top and the brake line inlet facing down. Attach the caliper to the caliper bracket using the included caliper slide bolts by inserting them through the caliper ears and threading into the tapped holes on the caliper bracket until tight.
4. Repeat these installation steps on the opposite spindle using the remaining kit parts.
5. Confirm all clearances and that rotors turn freely with no binding. Install wheels and check internal clearance with calipers before driving the vehicle. Complete the installation by plumbing brake lines and bleeding the brakes. Double-check flex lines for clearance and length through full travel and turning lock to lock. Brake lines, fittings, and brake fluid to finish the job can be purchased separately from Speedway Motors.

Need Help with This Product?

Talk to one of our Tech Support Agents:

Mon-Fri, 8am – 5pm (CST)

U.S.: 800.979.0122

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International: 1.402.323.3200